

# NEAR SHORE ANALYTICAL TESTING LABORATORY

LIFE

Pace Analytical® Life Sciences provides reliable and efficient analytical laboratory service programs. Our services offer the same cost-competitive advantages as off-shore markets with the convenience and dependability gained by being closer to home.

## ADVANTAGES OF NEAR SHORE IN PUERTO RICO

- US FDA oversight and regulatory audits
- No delays in samples transit through customs
- Minimal time-zone differences ease communications
- Proximity creates convenience for site visits
- Staff are bilingual in English and Spanish

Pace Analytical operates two GMP laboratories: 24,000 square feet in San German, Puerto Rico, and 60,000 square feet in Oakdale, MN. Each lab is managed under the same quality system and has redundant capabilities to provide complimentary services and back-up capacity to manage peak workloads. Both facilities are FDA registered and DEA registered.



## CHEMISTRY & MICROBIOLOGY LABORATORY SERVICES

- Quality Control Testing
- Raw Materials Release Programs
- Finished Products & Packaged Goods Testing
- Analytical Method Development & Validation
- Sterile Products
- Non-Sterile Products

## STABILITY STORAGE & TESTING PROGRAMS

- ICH Stability Storage Conditions
- Chemistry & Microbiology Testing Programs
- Protocol Writing and Data Management Programs



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