

STABILITY STORAGE

LIFE



Pace Analytical® Life Sciences (PLS) provides ICH, custom storage and analytical services for your cGMP stability programs. PLS offers long and short-term (accelerated) [stability services](#) for R&D and commercial products, in addition to personalized project management assistance. With more than 25,000 cubic feet of storage space, we have the conditions you need and the capacity to support your tight timelines. Our experts can tailor stability reports to meet your needs.

ICH- AND CUSTOM-CONDITION STABILITY STORAGE

- -80°C, Reach-In
- -20°C, Reach-In
- 5°C, Walk-In (ICH Refrigerated)
- 15°C/Ambient Humidity
- 25°C/35% RH
- 25°C/40% RH
- 25°C/60% RH, Walk-In (ICH Climatic Zone II, Long-term Storage)
- 30°C/35% RH (ICH Climatic Zone III, Long-term Storage)
- 30°C/65% RH, Walk-In (ICH Climatic Zone IV, Long-term Storage)
- 30°C/75% RH (ICH Climatic Zone IVb, Long-term Storage)
- 40°C/75% RH, Walk-In
- 40°C/15% RH
- 40°C/NMT 25% RH
- Custom Conditions and Reach-In Chambers
- Photo-Stability, ICH Q1b (Option 2)



The conditions maintained are subject to change based on the demands of client studies, and new conditions are frequently added. Contact your project manager or Account Executive to discuss your study.

All stability storage chambers are fully mapped and continuously monitored by a validated, continuous monitoring system. The use of multiple sensors throughout the chambers reduces the risk of out-of-tolerance microenvironments and aids in the management of varying chamber load configurations. This system is supported by external back-up power generators in the event of power failure. We offer these services in both our Oakdale and Puerto Rico locations.



OAKDALE, MN • 1311 HELMO AVENUE NORTH, OAKDALE, MN 55128 • (651) 738-2728

BOSTON, MA • 19 PRESIDENTIAL WAY, WOBURN, MA 01801 • (781) 305-4940

SAN GERMAN, PR • EL RETIRO INDUSTRIAL ZONE, P.O. BOX 325 CALLE B&C, PR 00683 • (787) 789-3858

Pacelabs.com