



MANUFACTURING SUPPORT

Pace Analytical Life Sciences (PLS) offers comprehensive analytical support for manufacturing operations of pharmaceutical, medical device and drug device combination products. Pace Analytical understands the unique requirements of your business and industry—and can provide the technical expertise, innovation and world-class facilities that enable you to bring products to market faster while meeting all quality, health and safety standards.

Raw Material Testing:

- Chemistry
- Polymer testing
- Packaging material evaluation
- Microbiology

Routine Finished Product Release Testing:

- Chemistry
- Microbiology
- Physical testing

Failure Investigations:

- Moisture analysis of polymers and packaging
- Material contamination
- Microbiological contamination
- Packaging material evaluation
- Physical attributes

Facility Environmental Monitoring:

- Ambient air
- Compressed air systems
- Surfaces
- Water systems

Surface Cleanliness:

- Total particulates
- Bacterial endotoxins
- Bioburden
- Process residues
- Cleaning validation

Comparative Studies to Support Process Change:

- Chemistry
- Microbiology

Our labs are cGMP-compliant, FDA registered, DEA registered and ISO/IEC 17025:2005 accredited.



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