

RAW MATERIALS, FINISHED PRODUCTS AND FORMULATION STABILITY



Pace Analytical Life Sciences offers analytical chemistry services for the qualitative and quantitative assessment of Raw Materials, In-Process Formulations, Finished Products, Package Integrity and Formulation Stability.

Finished Products and Packaged Goods

- Content Uniformity and Potency Assay
- Dissolution
- Impurity / Degradation Products Assay
- Quality Control Release Testing
- Formulation Stability

Research and Development

- Analytical Method Development
- Analytical Method Validation
- Remedial / Retrospective Method Validation

Raw Material Testing

- Formulation Excipients
- Active Pharmaceutical Ingredients (API)
- Compendia Methods (USP/EP/BP/JP)
- Certificate of Analysis Verification
- Vendor Qualification Program Support

Process Validation and Facility Monitoring Services

- Process Water Systems
(Purified Water, WFI and Clean Steam)
- Compressed Air / Compressed Gas Systems
- Cleaning Verification / Validation Studies
- On-site Sampling

Analytical Support for cGMP Industry

- Compliant Quality Assurance Systems
- Validated Analytical Equipment
- Compendia Methods – USP / EP / BP / JP
- Method Development / Method Validation
- Method Transfer
- Analytical Chemistry / Microbiology



Pace Analytical Life Sciences operates two state-of-the-art laboratories totaling over 60,000 square feet of laboratory space: one in Oakdale, MN; the other in San German, Puerto Rico. Our labs are cGMP-compliant, FDA established, DEA registered and ISO/IEC 17025:2005 accredited.



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