

**STABILITY STORAGE AND ANALYSIS, ACCELERATED AGING AND CYCLING STUDIES**

**STABILITY STORAGE**



Pace Analytical (PLS) provides storage and analytical services for your cGMP stability programs. PLS offers long and short-term (accelerated) stability services for R & D and commercial products. Stability reports can be tailored to meet your needs.

All stability chambers are fully mapped and continuously monitored by a validated computerized monitoring system and have external back-up power.

**Stability Storage:**

- ICH Storage Conditions ~ 8,000 cu. ft. Storage
- 80°C, Reach-In
- 20°C, Reach-In
- 5°C, Walk-In
- 25°C/60% RH, Walk-In
- 30°C/65% RH, Walk-In
- 40°C/75% RH, Walk-In
- 37°C, 45°C and 50°C Accelerated Aging
- Custom Conditions and Reach-In Chambers
- Photo-Stability, ICH Q1b (Option 2)
- Continuous Monitoring and Emergency Power Systems



Sample Receipt and Log-In, Document Reconciliation, Stability Protocols, and Data Tracking and Trending are maintained by dedicated stability personnel.

**Pace Analytical Life Sciences operates two state-of-the-art laboratories totaling over 60,000 square feet of laboratory space: one in Oakdale, MN; the other in San German, Puerto Rico. Our labs are cGMP-compliant, FDA established, DEA registered and ISO/IEC 17025:2005 accredited.**



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