

PRODUCTION ENVIRONMENTS: VALIDATION * ASSESSMENT * MONITORING



Pace Analytical Life Sciences offers field sampling services to help commission new facilities and to demonstrate control of production environments through routine periodic assessments.

On-Site Sampling Services and Testing

- Supplies / Equipment
- Experienced / Trained Sampling Personnel

Clean Room and Controlled Environment Monitoring

- Viable Particles
- Non-Viable Particles
- Contact Plates / Swabs

Compressed Air and Compressed Gas Systems

- Particle Counts
- Moisture
- Total Hydrocarbons
- Purity Assay
- Impurity Assessment

Analytical Support for cGMP Industry

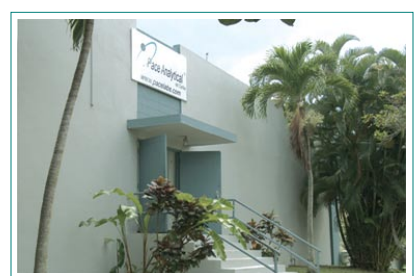
- Compliant Quality Assurance Systems
- Validated Analytical Equipment
- Compendia Methods – USP / EP / BP / JP
- Method Development / Method Validation
- Method Transfer
- Analytical Chemistry / Microbiology

Process Water Systems

- Total Organic Carbon
- Conductivity
- Bioburden

Cleaning Verification

- Microbial Assessments
- Residual Active Pharmaceutical Ingredients
- Residual Detergents



Pace Analytical, Inc.
Life Sciences / Puerto Rico
Calle B & C
PO Box 325
San German, PR 00693
(787) 892-2650



Pace Analytical Life Sciences, LLC
Life Sciences / St. Paul, MN
1311 Helmo Avenue North
Oakdale, MN 55128
Phone: (651) 738-2728
Tollfree: (877) 952-1500
www.pacelifesciences.com

