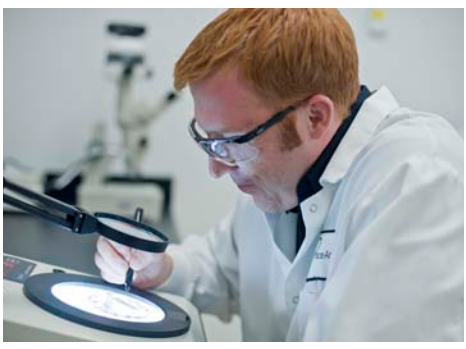


MANUFACTURING SUPPORT

Pace Analytical Life Sciences offers comprehensive analytical support for manufacturing operations through a specialized staff of experience scientists



Raw Material Testing

- Chemistry
- Polymer testing
- Packaging material evaluation
- Microbiology

Routine Finished Product Release Testing

- Chemistry
- Microbiology
- Physical Testing

Failure Investigations

- Moisture analysis of Polymers and Packaging
- Material contamination
- Microbiological contamination
- Packaging material evaluation
- Physical attributes

Facility Environmental Monitoring

- Ambient air
- Compressed air systems
- Surfaces
- Water Systems

Surface Cleanliness

- Total Particulates
- Bacterial Endotoxins
- Bioburden
- Process residues
- Cleaning Validation

Comparative Studies to Support Process Change

- Chemistry
- Microbiology

Pace Analytical Life Sciences operates two state-of-the-art laboratories totaling over 60,000 square feet of laboratory space: one in Oakdale, MN; the other in San German, Puerto Rico. Our labs are cGMP-compliant, FDA established, DEA registered and ISO/IEC 17025:2005 accredited.



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