

WATER SYSTEMS, CLEAN ROOMS AND COMPRESSED GAS SYSTEMS

Pace Analytical Life Sciences offers field sampling services to help commission new facilities and to demonstrate control of production environments through our routine periodic assessments.

On-Site Sampling Services and Testing

- Supplies / Equipment
- Experienced / Trained Sampling Personnel

Clean Room and Controlled Environment Monitoring

- Viable Particulates
- Total Particulates
- Contact Plates / Swabs

Compressed Air and Compressed Gas Systems

- Viable Particulates
- Total Particulates
- Moisture
- Total Hydrocarbons
- Purity Assay
- Impurity Assessment

Process Water Systems

- Total Organic Carbon
- Conductivity
- Microbial Counts

Cleaning Verification

- Disinfectant Efficacy
- Residual Active Pharmaceutical Ingredients
- Residual Detergents



Pace Analytical Life Sciences operates two state-of-the-art laboratories totaling over 60,000 square feet of laboratory space: one in Oakdale, MN; the other in San German, Puerto Rico. Our labs are cGMP-compliant, FDA established, DEA registered and ISO/IEC 17025:2005 accredited.

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